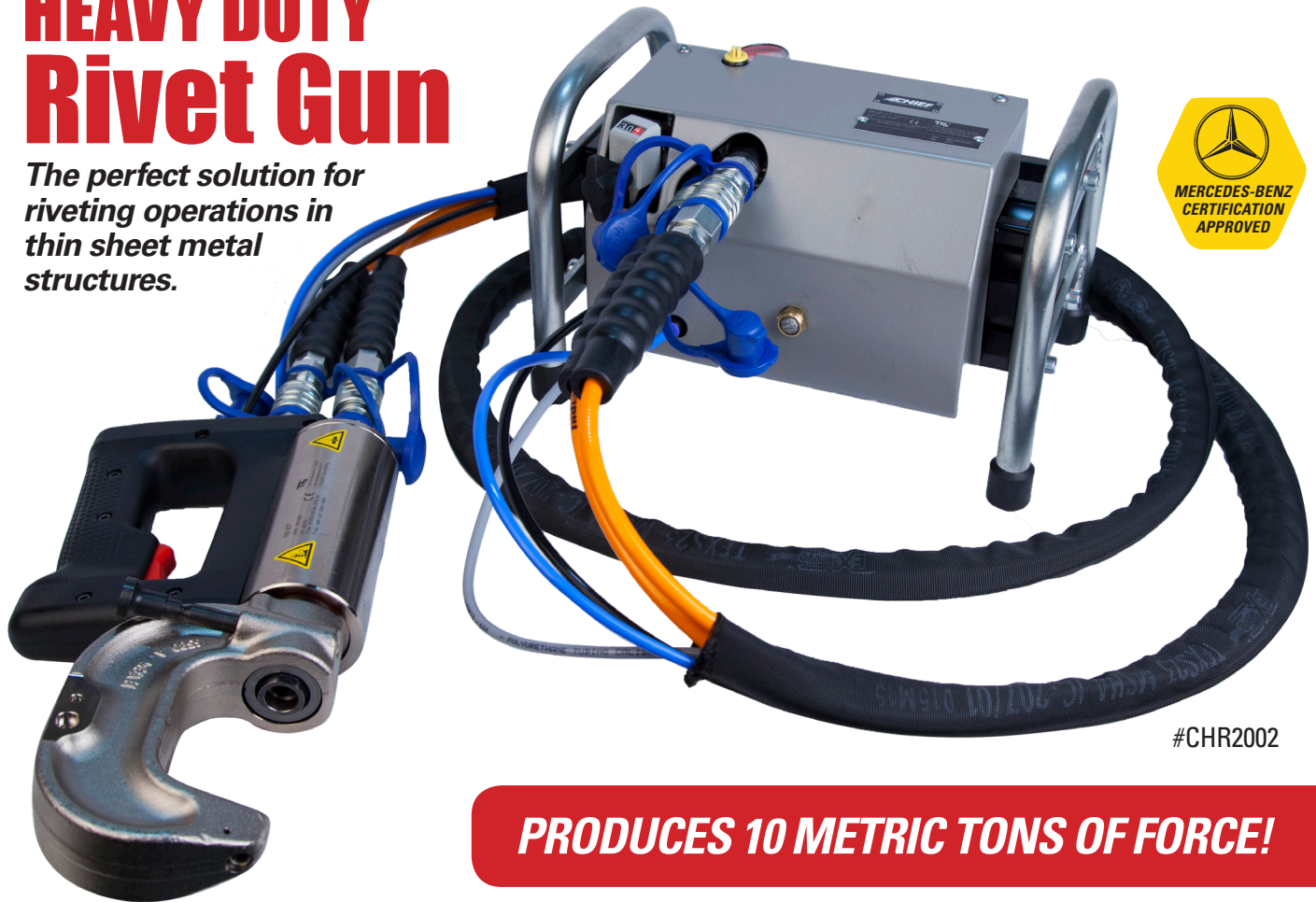


HEAVY DUTY Rivet Gun

The perfect solution for riveting operations in thin sheet metal structures.



#CHR2002

PRODUCES 10 METRIC TONS OF FORCE!

Features / Advantages / Benefits

Accepts universal attachments for various applications:

Riveting / Punching / Calibrating / Pressing Out / Forming

10 metric tons of compression force (22,000 lbs.)
and 8 metric tons of retraction force

Highly efficient - hydraulic pressure ratio of 100:1

Adjustable, precise control over strength of compression

Sturdy construction with long life and low maintenance

The HD rivet gun is the strongest mobile hydraulic tool for bodywork repair with double acting hydraulics that can drive 10 tons of compressive force and retract with 8 tons of tension force.

Specifically developed for riveting sheet metal in the autobody repair field where high insertion force is needed. Chief's rivet gun is a pneumatic-hydraulic system for riveting and pressing out self-piercing rivets. Universal technology enables adaption of various attachments for different applications. Easy to use and highly efficient - this riveting tool allows technicians to complete repairs in record time.



All extensions are based on the PNP 90 UN 2.0 and compatible with existing riveting tool.

Basic Rivet Gun Kit Includes:



**Hydraulic Gun
DN4-XT²**
#CHR2411H



**Pressure Intensifier
PNP90 SNW XT²**
#CHR2410H



Kit 1 - Punching
Ø6mm + Ø8mm
#CHR2415H

Riveting X² Tool Kit



Kit 2 - Flow form rivets
Forming, SPR-Extraction
Ø6mm + Ø8mm
#CHR2416H



**Rivet Clamp
NB 45**
#CHR2412H



**Adapter
PNP90 to XT²**
#CHR2417H

ACCESSORIES



Rivet Clamp NB 130
#CHR2430H



Rivet Clamp NB 240
#CHR2431H

Specifications - Rivet Gun Technical data

Pump PNP90 SNW XT²

Length	12-63/64" (330mm)
Width	10-15/64" (260mm)
Height	8-25/64" (213mm)
Weight	23.4 lbs. (10.6 kg)
Max. input pressure	6 bar / 87 PSI
Max. operating pressure	600 bar / 8700 PSI

Hydraulic Actuator HA XT²

Length x Width x Height (including handle)	11-1/32 x 2-9/16 x 7-9/32" (280 x 65 x 185mm)
Weight	10.2 lbs. (4.6 kg)
Max operating pressure	600 bar / 8700 PSI
Travel	1-31/32" (50mm)
Max. setting force "extend"	100 kN (22,481 lbf)
Max. setting force "retract"	80 kN (17,985 lbf)

Specifications / Rivet Gun Accessories

RIVET CLAMP NB 130

Length	9-1/16" (230mm)
Width	2-61/64" (75mm)
Height	8-17/64" (210mm)
Clamp Opening	3-5/32" (80mm)
Opening Depth	5-1/8" (130 mm)
Weight	13.1 lbs. (6.2kg)

RIVET CLAMP NB 240

Length	15-23/64" (390mm)
Width	2-61/64" (75 mm)
Height	13-25/32" (350mm)
Clamp Opening	5-33/64" (140 mm)
Opening Depth	9-29/64" (240 mm)
Weight	25.9 lbs. (11.6 kg)



1-800-445-9262

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Improve the speed, quality and profitability of every repair you make. Contact your local distributor or call Chief Automotive Technologies today.



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